



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2565-109

Job Sheet 198371



Part No: D2565-109

Job Qty: 3 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/25/19

Job Tracking No:

Due Date: 8/23/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	3 pcs	8/23/19		0.25	0.36	Small Fab - Brake - 1		ML 19/09/19
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
110	Small Fab - 2 - B4B	3 pcs	8/23/19		0.00	0.42	Small Fab - 1 - B4B		ML 19/09/19
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 5	3 pcs	8/23/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		



Container No: S210722



Part: D2565-109

Job No: 198371

Serial No/Batch: S210722

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/01/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

130 Powdercoat - 2 White GL(S)- 3 8/23/19 0.00 0.06
B4B pcs
START 8:40 O.T. 4:00 FINISH 9:10

Powdercoat - 1 - B4B
Powdercoat - 2 - B4B

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7/25/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Powdercoat - 3 - B4B					
				Powdercoat - 4 - B4B					
140 QC 3	3 pcs	8/23/19	0.00 0.00	QC 3 - 10					
				QC 3 - 13					
				QC 3 - 15					
				QC 3 - 17					
				QC 3 - 18					
				QC 3 - 2					
				QC 3 - 28					
				QC 3 - 3					
				QC 3 - 30					
				QC 3 - 34					
				QC 3 - 36					
				QC 3 - 41					
				QC 3 - 51					
				QC 3 - 58					
				QC 3 - 59					
				QC 3 - 68					
				QC 3 - 9					
				QC 3 - 40					
				QC 3 - 19					
				QC 3 - 43					
				QC 3 - 24					
				QC 3 - 61					
				QC 3 - 81					
				150 Packaging 3-1 - Stock - B4B	3 pcs	8/23/19	0.00 0.00	Packaging 3 - 1 - B4B	
								Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B									
Packaging 3 - 4 - B4B									
Packaging 3 - 5 - B4B									
Packaging 3 - 6 - B4B									
Packaging 3 - 7 - B4B									
Packaging 3 - 8 - B4B									
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
Packaging 3 - 11 - B4B									
Packaging 3 - 12 - B4B									
Packaging 3 - 13 - B4B									
Packaging 3 - 14 - B4B									
Packaging 3 - 15 - B4B									
Packaging 3 - 16 - B4B									
Packaging 3 - 17 - B4B									
Packaging 3 - 18 - B4B									
Packaging 3 - 19 - B4B									
Packaging 3 - 20 - B4B									
Packaging 3 - 21 - B4B									
Packaging 3 - 22 - B4B									
Packaging 3 - 23 - B4B									

BA 41 8-59

SEP 09 2019

Pc

57 354

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SEP 09 2019

DA
41
9-68

PC

ST 354

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7/25/2019

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				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	3 pcs	8/23/19	0.00 0.00	QC 21 - SA - 21	DAG
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-59

SEP 10 2019

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Small Fab - Deburr

120 - QC5- Inspect part completeness to step on W/O

130 - White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel START TIME: _____ FINISH TIME: _____

140 - QC3- Inspect Part Finish

150 - Identify as per dwg & Stock Location: _____

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	3.0774 ft (1.0258 ea)	100-Small Fab - Brake NC	5200697

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.750W.049	3	151	0

Part Specifications

Specifications could not be found.

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FIRST ARTICLE INSPECTION CHECKLIST

Measured by: <i>ml</i>		Audited by: <i>40</i> <i>9-89</i>	Preliminary Approval:	
Date: <i>17/09/01</i>		Date: <i>SEP 03 2019</i>	Date:	

Rev	Date	Change	Revised by: <i>ml</i>	Approved: <i>ml</i>
<i>A</i>	<i>14.09.18</i>	<i>New Issue</i>	<i>KJ</i>	<i>ml</i>

Route update only

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J